

Marines with 1st Battalion, 3rd Marines, 3rd Marine Division fire Javelin shoulder-fired antitank missile while conducting squad attacks during Fuji Viper 22.3 at Combined Arms Training Center, Camp Fuji, Japan, February 17, 2022 (U.S. Marine Corps/Juan Carpanzano)

# Ukraine, the U.S. Defense Industrial Base, and the Elusive Crisis-Era Munitions Production Surge

By Bryce Loidolt

Bryce Loidolt is a Senior Research Fellow for Defense Capabilities and Partnerships in the Center for Strategy and Military Power, Institute for National Strategic Studies, at the National Defense University. growing chorus of U.S. defense analysts, lawmakers, and military officials has emphasized that the United States lacks the munitions production capacity to meet the demands of the contemporary strategic environment.<sup>1</sup> The results of public war games underscore this deficiency, suggesting that in the event of a conflict with China the U.S. military could

run out of munitions within weeks.2 Although concerns over the responsiveness of the U.S. defense industrial base to strategic imperatives pre-date Russia's full-scale invasion of Ukraine, the extended drawdown of U.S. stocks to support the Ukrainian armed forces have brought these concerns into greater focus.3 As one account describes, "One of the many lessons learned from the ongoing war in Ukraine is the inadequacy of the U.S. defense industrial base to keep pace with high-intensity conflict."4

Although certainly true, narratives of the U.S. defense industrial base's inadequate performance during the Ukraine crisis overlook the real—albeit still mixed—progress the United States achieved in boosting some munition production rates from 2022 to 2024.5 During this period, the production rate of certain munitions increased while others stagnated. The reasons behind this variation could imply lessons or models the Department of War (DOW) could employ in future crises to ensure more pronounced munitions surges across the board. For their part, existing studies have tended to focus on either improvements that can be made to improve the industrial base's baseline performance in a peacetime environment or, alternatively, lessons from World War II for the future mobilization of the U.S. economy to support a protracted conflict.6 The ability of the industrial base to surge defined as the time-bound increase in production that does not entail the mobilization of the civilian economy—has received less attention.7

This article fills this gap by comparing four munitions that experienced diverging levels of production ramp-ups after Russia's invasion of Ukraine. It finds that although the United States was able to quickly and flexibly resource industrial base improvements and put orders on contract after 2022, post-crisis efforts were not responsible for these patterns of increase and stagnation.8 Instead, it was pre-crisis procurement and associated investments that led to this variation. Munitions that the U.S. military Services put on contract prior to the crisis were

those that experienced the most pronounced surge during the crisis.

This finding underscores the need for more urgent action on the part of DOW to conceptualize, enhance, and test munitions surge capacity "left of crisis." It points to the need for greater cross-departmental alignment on and awareness of surge methodologies and triggers, enhancement of U.S. surge instruments, the explicit inclusion of surge into mobilization exercises and war games, and a broader reconsideration of the U.S. portfolio of high-end munitions. DOW must avoid a binary distinction between peacetime "business-as-usual" defense industrial base posture and a comprehensive mobilization of the civilian economy.

This article begins with a brief overview of the U.S. military's experience with munitions shortages and associated mitigations since World War II. Among the latter is often an effort to accelerate production and deliveries to meet intense demands. It then turns to common barriers the department has encountered in trying to surge, including lack of capacity, obsolescence, long lead time materials and components, and supply chain visibility and bottlenecks. Following this discussion, it evaluates variation across four munitions, tracing this variation back to pre-crisis procurement and investments. It concludes with implications for U.S. defense policy.

# **Munitions Shortages** and Mitigations Since World War II

Munitions shortages are not new for the U.S. military, DOW, or the U.S. defense industrial base. Concerns over the impact of contingencies on U.S. materiel readiness during major crises have indeed been a near constant since the end of World War II. With these concerns has come a push to adopt several mitigations.

At times, the daylight between projected materiel needs and the intensity of combat operations have lowered U.S. readiness levels. U.S. combat operations in Korea strained U.S. supplies of 4.2-inch mortars, hand grenades, and 155mm howitzers.9 Operation Allied

Force in Kosovo significantly stressed the U.S. military's missile inventory, such as conventional air-launched cruise missiles and Tomahawk Land Attack Missiles. 10 Operations Enduring Freedom and Inherent Resolve placed a similar strain on U.S. Joint Direct Attack Munition (JDAM) stocks.11

In other cases, the stress to U.S. stocks has not come from direct U.S. participation in combat operations but rather from drawing down U.S. inventories to support an ally or partner. During Operation Nickel Grass in 1973, the U.S. Air Force orchestrated the airlift of 22,305 tons of materiel to help resupply the Israeli armed forces during the Yom Kippur War.<sup>12</sup> Much of this materiel, featuring badly-needed F4 fighters, 105mm ammunition, and Maverick missiles, came from U.S. operational inventories.<sup>13</sup> Among other impacts on U.S. military readiness, these transfers left one U.S. F4 squadron without aircraft and severely limited the capacity of another.14

No matter the decade or cause, these shortages have frequently been met with a variety of mitigation strategies. The simplest of these strategies has been to simply direct combat units to fire fewer rounds. In 1952, the U.S. Army mandated, for example, that fielded units in Korea ration ammunition to "bridge the gap between the decreasing stockpile and new production."15 In other instances, the military has sought to convert or alter existing capabilities to serve as substitutes for dwindling stocks of other munitions. Amid munitions shortages experienced during Operation Allied Force, for example, the then–Department of Defense (DOD) altered nucleartipped air-launched cruise missiles to meet the conflict's munition demands.16 During Operations Inherent Resolve and Enduring Freedom, DOD also managed risk by shifting munitions across combatant commands or Services to meet pressing operational requirements.17

In tandem with or in lieu of these mitigations, DOD/DOW has also often attempted to ramp up production of key munitions to meet increased demand. During Operation Enduring Freedom, for instance, the United States sought to



Air Force Staff Sergeant Kiyanna Nichter, 56<sup>th</sup> Maintenance Group weapons load crew member, secures AIM-9X Sidewinder missile for Air Force F-35A Lightning II during third quarterly weapons load competition, October 6, 2023, at Luke Air Force Base, Arizona (U.S. Air Force/Katelynn Jackson)

triple the production rate of JDAMs.<sup>18</sup> Operation *Inherent Resolve* similarly led the U.S. Air Force to again temporarily boost production of these munitions as well as small-diameter bombs and airground munitions.<sup>19</sup>

## **Barriers to Surge**

The ability of the U.S. industrial base to rapidly increase the production of munitions has long been constrained by several well-documented obstacles. A readout of Proud Saber 83, a 1982 DOD exercise designed to test existing mobilization procedures, is instructive in this regard. Following two national-level command post exercises of mobilization plans, Proud Saber 83 led DOD to conclude that a "sixmonth industrial surge would yield only a negligible increase in production. Surge capability is limited by the need for long-lead-time components,

shortages of specialized equipment, and sole source production of pacing components by subcontractors."<sup>20</sup>

The post–Cold War consolidation of the U.S. defense industry only made matters worse, incentivizing industry to slash excess industrial capacity and ultimately yielding a munitions industrial base that was not fit to surge during a crisis.<sup>21</sup> Component obsolescence, supply chain vulnerabilities and visibility, and capacity shortages are indeed reinforced by these structural conditions.

The issue of obsolescence has long imposed a rather stringent upper bound on the speed and scale of U.S. missile production. Obsolescence occurs when the original manufacturer or supplier of an item or raw material ceases production or is no longer in business. It can also occur when those items are so outdated so as to longer be useful.<sup>22</sup> Microelectronics are frequently the culprit due in large part

to the turn to commercial-off-the-shelf components, which have a much shorter lifespan than the average DOW system life cycle.<sup>23</sup> In practice, a key mitigation for U.S. munitions manufacturers has been to pursue expensive lifetime buys of soon-to-be obsolescent items or requalification and redesign efforts to manufacture a new replacement part. The former is expensive and not feasible when those items have a limited shelf life, and the latter is time-consuming and costly, making it an unattractive option when needing to surge in a crisis.

A related challenge is single or sole source suppliers for key items or materials. One study from the 2010s of 35 key munitions found that 98 percent of the critical components in the second and third tiers of these munitions' supply chain were single or sole source.<sup>24</sup> In some instances, these items are defense-specific, and accordingly their production



F-35A Lightning II test aircraft assigned to 31st Test Evaluation Squadron from Edwards Air Force Base, California, released AIM-120 AMRAAM and AIM-9X missiles at QF-16 targets during live-fire test over Air Force range in Gulf of America (formerly Gulf of Mexico), June 12, 2018 (U.S. Air Force/Michael Jackson)

rates are tied directly to volatile demand signals from DOW. The solid rocket motor industry, for instance, has consolidated over decades, leaving few options available to the multitude of the munitions that use them for propulsion.<sup>25</sup> When these single- or sole-source suppliers encounter unanticipated production challenges, no longer produce a part, or otherwise choose to restrict supply of key materials, all production lines reliant on it will grind to a halt.

Recognizing these supply chain vulnerabilities can itself be a challenge given the sheer complexity of munitions production and the reliance on subtier suppliers. Defense policymakers and acquisition professionals frequently have a limited baseline visibility into munition supply chains, portions of which may reside abroad. 26 Accordingly, the department relies on deep dive assessments designed in part or in full to map and illuminate interdependencies and capacity challenges in these lower production tiers.<sup>27</sup>

Shortages in production capacity, exacerbated by an aging workforce and antiquated manufacturing and testing

tools, further constrain the munition industrial base. Munitions production is a complex endeavor, often requiring uniquely skilled personnel and, in some cases, requiring such precise modifications that "touch," hand-on labor is the preferred approach. Employees with these specialized skills are in short supply.<sup>28</sup> The specialized tools and testing equipment needed to make sure munitions work properly take a long time to build and are expensive to keep ready when production is dormant.<sup>29</sup>

A cyclical "boom and bust" munitions procurement pattern by the U.S. military Services reinforces these challenges, rendering industry reluctant to invest in excess or even baseline production capacity without a concrete demand signal.30 Fluctuations in defense contracts thus increase the risk that individual companies will lose production work and be unable to retain their workers on production lines or maintain and upgrade their equipment. The result is a limited ability for the munitions base to ramp up production when a crisis hits and magazine depth plummets.

These challenges imply that surging munitions production during a crisis would be a considerable undertaking. As alluded above, though, some munitions provided to Ukraine witnessed production increases while others did not.

# **Security Assistance** to Ukraine and the **Surge Imperative**

Since Russia's full-scale invasion of Ukraine in 2022, U.S. security assistance to Ukraine has come through two channels. The first channel, the Ukraine Security Assistance Initiative, was authorized in 2015 to provide training, military assistance and other support to the Ukrainian armed forces. This funding stream allows the United States to procure military capabilities from the defense industry to, in turn, provide them to Ukraine. A complementary stream of support has come through Presidential Drawdown Authority (PDA), which authorizes the President to provide materiel support to a U.S. ally or partner from existing U.S. military stock.31 Both initiatives have necessitated production ramp ups, whether to more quickly meet Ukraine's operational requirements or replenish U.S. military stocks to offset any degradation in U.S. military readiness imposed by PDA transfers—or both.

Early in the crisis, DOD leaders were able to leverage preexisting and new authorities, resource streams, and processes to reduce administrative lead times and ensure ample funding for industrial base improvements. From 2022 to 2024, Congress authorized five tranches of Ukraine supplemental funding, a portion of which was dedicated to DOD procurement accounts to replenish munitions and boost production capacity.<sup>32</sup> The 2023 National Defense Authorization Act further authorized flexible acquisition authorities for Ukraine-related contracts, to include the use of other-than-competitive procedures, and DOD made extensive use of undefinitized contracting actions and indefinite delivery/indefinite quantity contracts to expedite acquisition timelines as well.33 Moreover, in October 2022, the White House issued a Presidential Determination, allowing the President to directly fund the acceleration and expansion of defense production capacity to support Ukraine using Defense Production Act Title III funds.34

With these funds and authorities came additional organizational bodies and processes to manage them. In 2022, DOD reestablished what had previously been known as the Munitions War Rooms—now renamed the Munitions Industrial Base Deep Dive effort and eventually institutionalized as the Joint Production Acceleration Cell in March 2023—to assess production constraints and direct funds to mitigate them.<sup>35</sup> It also established a Senior Integration Group-Ukraine as a higher forum to quickly align requirements, contracts, and funding.36

The apparent results of efforts to boost production were outlined in a September 2024 DOD press release highlighting the industrial base achievements of the United States, its allies, and partners. Noting that the United States had invested \$5.3 billion to "expand domestic production capacity" of several munitions, the release touted production increases across a variety of munitions. These munitions run the gamut of the relatively simple 155mm projectile as well as the more complex Patriot Advanced Capability-3 Missile Segment Enhancement (PAC-3 MSE), the Guided Multiple Launch Rocket System (GMLRS), the AIM-9X "Sidewinder," and Javelin missiles (see figure 1).37

By emphasizing them as "significant achievements" and juxtaposing them with crisis-era investments, the press release

% Increase in Monthly Production, 2022-2024 155mm Projectile PAC-3 MSE **Aunition GMLRS** AIM-9X Javelin 0 50 100 150 % Increase

Figure 1. Munitions Production Increases, 2022–2024

Source: Adapted from "Fact Sheet on Efforts of Ukraine Defense Contact Group-National Armaments Directors," Department of Defense, March 6, 2024.

strongly implies that these investments and activities contributed to these impressive increases in production. Yet even if this were the case, the patterns reflected in figure 1 are neither intuitive nor complete. For one, the rate increases do not readily correlate with munition complexity. The robust boost in the production of the unguided World War II-era 155mm projectile may be an unsurprising if challenging milestone. What is surprising, though, is the doubling of the much more modern (and chip-laden) (PAC-3 MSE) air defense munition production rate. And the production of Javelin missiles, which are less advanced than the PAC-3, witnessed far more modest increases.

Just as important is the need to consider munitions where DOW may have attempted to surge but where production stagnated. Such cases, of course, would naturally be absent from a public-facing press release. But including these cases in a broader analysis is necessary to make credible claims about the sources of surge success and failure during the crisis, and, in turn, to help DOW improve surge capacity during future contingencies.

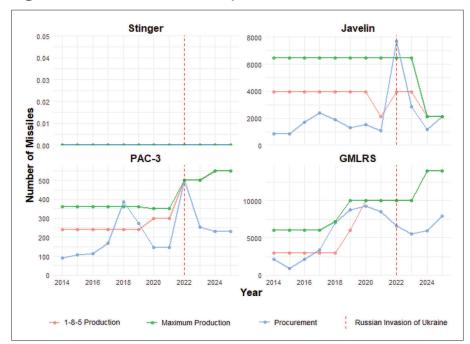
### Case Study Analysis

This study seeks to uncover why some U.S. munitions witnessed more dramatic production increases than others during the Ukraine crisis. Its central thesis is that pre-crisis procurement decisions were largely responsible for post-crisis surges. The decision to procure munitions can come with investments in production capacity. So, too, procurement can help keep supply chains flowing and, with effective program management, help illuminate and circumvent bottlenecks and anticipate obsolescence.

To evaluate this explanation, the case study examines procurement patterns and production rates of a cross-section of munitions provided to Ukraine since Russia's full-scale invasion. These munitions include Stinger, Javelin, GMLRS, and PAC-3 MSE. Each is a guided munition provided to Ukraine prior to 2024. For each munition, U.S. policymakers or defense manufacturers also referenced a desire to accelerate production. These

JFQ 119, 4th Quarter 2025 Loidolt 37

Figure 2. Procurement Quantity and Production Rates



munitions are also managed by the U.S. Army, holding that potential confounding variable constant. Still, the munitions examined in this study are not a random sample and are not perfectly comparable.

Drawing on U.S. Army budgetary and procurement data, figure 2 provides additional clarity and context to claims of post-crisis production increases. It depicts 2002–2024 fluctuations in procurement and production for each munition examined in this study. With respect to the latter, the figure illustrates the maximum production rate, which is the highest production rate possible with current facilities and capacity, and the 1-8-5 Production rate, which is the number of missiles the manufacturer could produce with current capacity working one 8-hour shift, 5 days a week.38 These data imply support for the claim that pre-crisis production patterns were an important determinant of post-crisis surge. Yet additional confidence in this claim requires a more fulsome discussion of each munition, which the subsequent sections provide.

Stinger. First fielded in 1981, the Stinger missile is a man-portable air defense system suitable for targeting low-flying manned and unmanned aircraft. Since announcing the first shipment in early 2022, the United States

has provided over 3,000 of these missiles to the Ukrainian armed forces. These missiles allow Ukrainian forces to shoot down low-flying Russian planes, helicopters, and other airborne threats.<sup>39</sup>

Buoyed by the flexible acquisition authorities referenced above, U.S. contracting personnel moved remarkably fast to procure replacement Stinger missiles to replenish U.S. Army stocks. 40 After receiving supplemental funding on May 1, 2022, the department issued an undefinitized contract order to replenish U.S. stocks within 20 days. 41 Accordingly, by the end of May 2022, the department had awarded the manufacturer a \$624 million contract. 42

At the onset of Russia's invasion, though, the United States had not purchased a Stinger missile in 18 years. 43 U.S. stocks were full and maintained through a service life extension program, and the Army was pursuing a modernized replacement. 44 The program itself had been started (and stopped) seven times prior to the Ukraine replenishment to fulfill foreign military sales orders. 45 Many of the rare and dated components required for this limited production were provided by the foreign customer itself rather than the manufacturer and its subtier suppliers.

The "cold" production line had consequences when trying to ramp production to replenish U.S. stocks in a timely fashion in 2022. A lack of procurement created a situation where a number of missile components in the seeker head were "no longer commercially available" and, accordingly, had to be redesigned before production could resume.46 These obsolescence challenges were compounded by the fact that the workforce with the requisite skills to assemble the missile, which is done by hand, had largely retired.<sup>47</sup> Beyond the seeker components, Stinger production was also hampered by limitations in solid rocket motor production.<sup>48</sup> As a result, DOD and the manufacturer alike estimated that missiles ordered in May 2022 will not be delivered until at least mid-2026, despite an original estimation that production could resume in 2023.49

Javelin. A man-portable fire and forget antiarmor missile fielded in 1996, Javelin was provided to the Ukrainian armed forces prior to and after Russia's 2022 invasion. Dubbed "Saint Javelin" by some of its operators, the Javelin was credited at one point in the conflict as boasting a 93-percent kill rate against Russian tanks.<sup>50</sup> Claims of effectiveness aside, since 2022 the United States has provided over 10,000 Javelin missiles to Ukraine through PDA transfers.51 Much like Stinger, pre-crisis production inactivity rendered any rapid increase in production particularly difficult. From 2022 to 2024, Javelin production increased by only 14 percent.

The provision of Javelin missiles from U.S. stocks necessitated boosting production to replenish them. Indeed, early in the crisis, the United States was estimated as having donated around one-third of its stock of Javelin missiles to Ukraine, which under the current production rate would take roughly 5 years to replenish.<sup>52</sup> In early 2022, the manufacturer thus laid out its objective of doubling Javelin production, noting "it will take a number of months, maybe even a couple years to get there."<sup>53</sup>

Much like Stinger, DOD was able to move quickly to obligate funds to meet this objective. Throughout May, the U.S. Army procured over 2,000 Javelin missiles, utilizing both Army and Ukraine supplemental funds.<sup>54</sup> Additional procurement of replenishment Javelins followed, consisting of \$311 million for 1,800 Javelins in September 2022 and a 2023 3-year procurement of up to \$7 billion worth of Javelin missiles.<sup>55</sup> From 2022 to 2024 the United States also invested \$78 million of supplemental funding for industrial base improvements to increase production.<sup>56</sup>

Prior to the Ukraine crisis, Javelin production lines were only minimally active. As the program executive office described in 2022, "Javelin relies on the combined United States Army, other services, and FMS procurements to reach Minimum Sustaining Rate."57 Javelin's propulsion system, specifically solid rocket motors, posed a major difficulty. Unlike many other munitions' components, solid rocket motors lack a broader commercial customer base and are uniquely tied to the demands of defense programs, missiles in particular. The supply chains for solid rocket motors are complex—by one estimate spanning 1,000 lower-tier suppliers for the motors' raw materials and subcomponents.58 When the maker for Javelin's propulsion system faced supply chain challenges, it struggled to deliver propulsion systems to meet the accelerated production timeline.<sup>59</sup> Javelin further encountered labor shortages and required additional investments in tooling and test equipment, further inhibiting a more meaningful production increase.60 U.S. Army data reflect these challenges. The maximum production rate of Javelin dropped after Russia's invasion in 2022.

*GMLRS*. First fired in 2005, GMLRS are indirect precision fires munitions provided to Ukraine in the summer of 2022. 61 With their approximately 70km range, GMLRS allowed Ukrainian forces to strike beyond the front lines, accurately engaging Russian materiel storage sites and missile launch locations from standoff ranges. 62 Unlike Stingers and Javelin, from 2022 to 2024, GMLRS production witnessed a marked—if still constrained—increase, reaching 14,000/month by 2024, a 40-percent increase from pre-conflict levels.

Specific numbers of GMLRS provided to Ukraine are not publicly available, but similar to both Javelin and Stinger, the United States moved quickly to award contracts to replenish military stocks after announcing the transfers. Congress approved several tranches of Ukraine supplemental funds dedicated to replacing donated GMLRS rockets and expediting production by purchasing long-lead parts.<sup>63</sup> The U.S. Army subsequently awarded contract options to replenish U.S. inventories in October and November 2022, and a subsequent 2024 multiyear procurement award gave way to the more ambitious goal of eventually doubling GMLRS production.<sup>64</sup>

A 40-percent increase in GMLRS production did materialize by 2024. But that boost draws its sources back to pre-conflict procurement. Although demonstrative of the boom-and-bust procurement patterns that often preclude more robust industrial base investments, the U.S. Army and foreign partners had made significant purchases of GMLRS—over 26,000 rockets in total—from 2017 to 2021.65

This pre-crisis procurement likely paved the way for the 2024 production ramp up by allowing program managers and the manufacturer to identify and, where possible, mitigate production and supply chain challenges before they emerged during the crisis. Such mitigations entailed lifetime buys for application-specific integrated circuit chips, which were critical for GMLRS guidance sets, as well as the manufacture of a new modular pod for its propulsion system.<sup>66</sup> By 2021, the manufacturer had established and begun building the capacity of a second source solid rocket motor supplier, and the Army acknowledged "known issues that must be resolved [including] obsolescence of certain components within the safe arm fuze, proximity sensor, guidance set, and motor material."67

Collectively, these initiatives, which stemmed not from crisis-era investments or activities but rather pre-crisis procurement, facilitated the production ramp up in 2024. Even so, achieving the production boost and associated deliveries still encountered unanticipated challenges.

Key among these challenges were shortages in solid rocket motors, described earlier, which kicked off what the manufacturer described as a "broad" and "campaign-like" effort to add another solid rocket motor supplier. Indeed, at the end of 2023, the U.S. Army also needed to resume launch pod container production and to refresh the guidance set due to obsolescence. And limits on tooling and testing equipment, labor, and shared suppliers persist and will continue to complicate achieving more ambitious production goals in the future.

PAC-3 MSE. First delivered to the U.S. Army in 2015, the PAC-3 MSE interceptor is the most advanced variant of the Patriot air defense munitions that Ukraine uses to counter Russian aircraft, cruise missiles, and ballistic missile attacks.<sup>71</sup> Although the timing and volume of PAC-3 MSE transfers to Ukraine are not publicly available, DOD first announced the transfer of a Patriot battery and "munitions" in December 2022 through PDA and later acknowledged "resequencing hundreds of Patriot and AMRAAM [advanced medium-range airto-air missile] air defense interceptors" to prioritize transfers to Ukraine.<sup>72</sup> Since then and in the context of support to Ukraine, DOD touted an over 100-percent production increase in PAC-3 MSE missiles from 2022 to 2024, implying that at least a portion of Patriot interceptors provided to Ukraine were the MSE variant.<sup>73</sup>

As was the case with the other munitions examined in this study, DOD was able to quickly obligate funding and exercise contract options. From June to November 2022, the U.S. Army received supplemental funding and exercised production contract options to procure a total of nearly 300 PAC-3 MSE missiles and associated tooling.<sup>74</sup> In total, DOD acknowledged spending a total of \$755 million in Ukraine supplemental and replenishment funding for PAC-3 MSE-related investments.<sup>75</sup>

Prior to Russia's invasion of Ukraine, the U.S. military had been actively procuring PAC-3 interceptors. The Army purchased over 1,000 of the MSE variant in particular from 2015 to 2021.<sup>76</sup> Ample procurement aside, the







Marine Corps Corporal Cole Strain, High Mobility Artillery Rocket System launcher chief with HIMARS platoon, Marine Rotational Force—Darwin, loads Guided Multiple Launch Rocket System into launcher before emergency fire mission during exercise Koolendong at Bradshaw Field Training Area, Northern Territory, Australia, August 29, 2021 (U.S. Marine Corps/Colton K. Garrett)

program office also adopted a comparatively proactive approach to managing obsolescence, establishing a "product road map" to control the timing of missile redesigns and insert obsolescence risks as a consideration when choosing parts and components.<sup>77</sup> Procurement also came with a greater investment in production capacity, such as a 2019 production facility expansion that was completed in late 2022.<sup>78</sup>

These investments facilitated the impressive production surge after 2022. The manufacturer had planned to increase the annual production rate to 500 missiles a year prior to Russia's full-scale invasion in 2022. And after 2022, the PAC-3 production rate continued to climb, reaching 550 missiles earlier than originally projected. This milestone was still hard-earned, requiring synchronization across the supply chain, to include rapidly expanding seeker production to meet surging demand and working through rocket motor production issues. 12

# Implications: Setting the Conditions for Surge Success

The variation in munition production from 2022 to 2024 draws its roots not back to crisis-era policy instruments, resources, or authorities but rather to patterns of procurement and program management that preceded the crisis. This finding is not to say that crisis-era investments will not yield results in the future but that the U.S. munitions industrial base's performance during the crisis underscores the inability to quickly and uniformly boost production. It also does not suggest that procurement will in and of itself be sufficient for surge success. Nevertheless, the analysis implies four sets of actions and initiatives that DOW should pursue to better prepare the munitions industrial base to surge.

First, DOW needs to develop a common lexicon and methodology—a playbook—to align its munitions surge efforts. An important if seemingly mundane initial step would be establishing

an agreed-on definition of what exactly constitutes a production surge. From this definition, DOW should then develop a common understanding of surge instruments and levers that it can use directly, or indirectly encourage industry to use, to boost production. DOW and the broader U.S. Government must then come to an agreement on the conditions that should trigger these instruments' use. This effort should consist of identifying specific indicators and warnings, tripwires, and triggers to make requisite "left of crisis" preparations to facilitate a subsequent production surge.

Second, DOW must work to enhance the collection of authorities, contracting actions, resources, and organizations at its disposal to boost production of key munitions during times of crisis. The reestablishment of a munitions war room, the codification of the Joint Production Acceleration Cell's roles and responsibilities, advocacy for Congress to renew and fund the Defense Production Act, and

Secretary of War Pete Hegseth's prioritization of revitalizing the defense industrial base are important steps in this regard.83 So, too, are efforts to solidify DOW's munitions demand signal to industry, including authorization for multiyear munitions procurement and investments in new manufacturing technologies to increase production efficiency and continued scrutiny to ensure the Services do not forego munitions purchases. In conjunction with these efforts, the Secretary of War should direct the inclusion of surge clauses in procurement contracts for select munitions that will be critical to deterring and, if necessary, prevailing in a Taiwan contingency.84 DOW should also seek more flexible authorities for advance procurement of long lead items early to need and in the absence of the related end item.

Third, developing the tools to execute a production surge will be insufficient; DOW must also practice employing these instruments through tabletop exercises and war games that include (and pay for) industry representatives.85 DOW and U.S. Government-wide planning and exercises must pay direct attention to exercising surge capacity both as a stand-alone response to an acute crisis and as a bridge to a full-scale mobilization of the civilian economy. Put simply, tabletop exercises must avoid a binary distinction between peacetime defense industrial behavior and full-scale mobilization of the civilian economy and instead view the two as occurring on opposite ends of a continuum.

Fourth and last, DOW must consider scalable and modular alternatives to supplement, temporarily supplant, and perhaps even replace more exquisite U.S. munitions. Such munitions may certainly have a quality of their own. 86 Yet they can also serve as a convenient stopgap for high-end munitions as production ramps up.

The Ukraine crisis has demonstrated that absent pre-crisis preparation, a swift post-crisis surge in U.S. munitions production cannot be guaranteed. The impressive production increases achieved for some munitions were indeed a function of procurement and investment decisions made prior to Russia's full-scale invasion of Ukraine. Mobilization

planning will not be sufficient. Senior defense and military leaders must begin preparing for the next crisis now by setting the conditions for pronounced production surges in the future. JFQ

### **Notes**

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